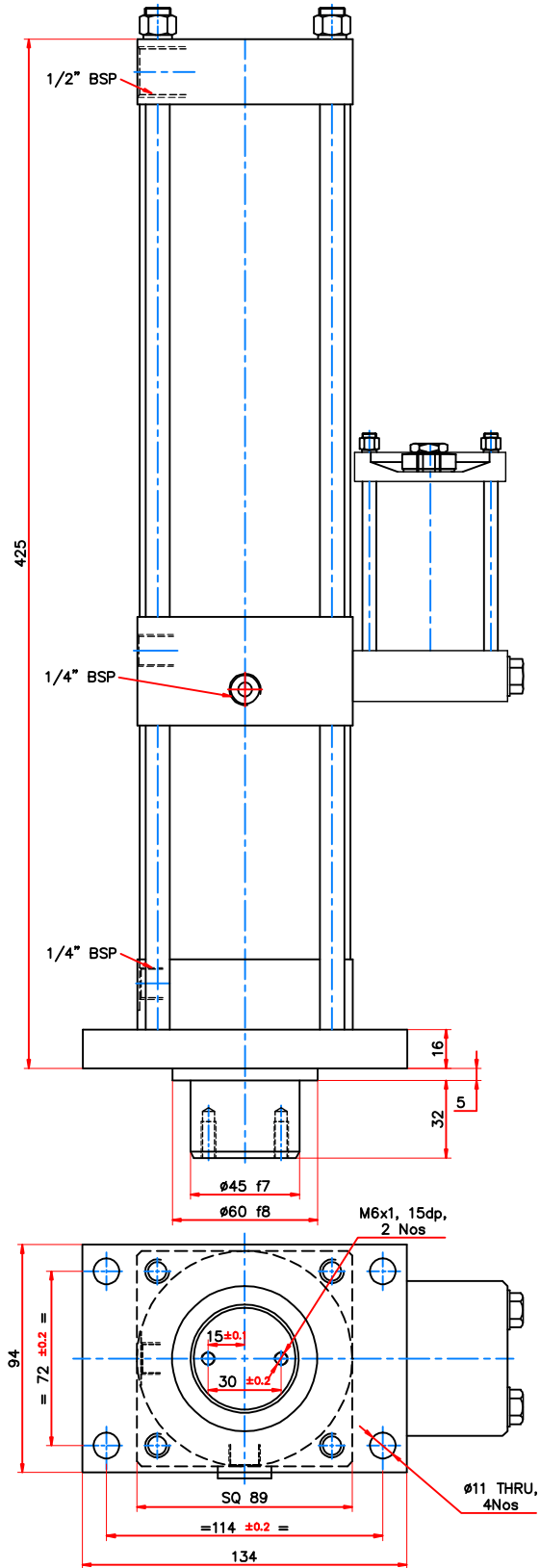


DO NOT MEASURE DRAWING . IF IN DOUBT PLEASE ASK.



Unspecified m/c deviations (med to IS 2102)			TITLE		HYDRO-PNEUMATIC TOOL DECLAMP CYLINDER	
Linear--Length or Diameter			MODEL		PCS3-8045-VC13	
Over	Upto & Inc.	TOL	STROKE		13	
-	6	±0.1	INT. RATIO		1:10	
6	30	±0.2	MOUNTING		FRONT FLANGE	
30	120	±0.3	RATED PR.		7 kg/cm <sup>2</sup>	
120	315	±0.5	THEORETICAL THRUST @ 4 kg/cm <sup>2</sup>		2000 kgf	
315	1000	±0.8	THEORETICAL THRUST @ 5 kg/cm <sup>2</sup>		2500 kgf	
1000	2000	±1.2	THEORETICAL THRUST @ 6 kg/cm <sup>2</sup>		3000 kgf	
Length of shorter side of angle			DRAWN		RBP	
Over	Upto & Inc.	TOL	CHKD		RKS	
-	6	±1'	APPD		RKS	
6	30	±30'	Note: Remove all sharp corners 0.5x45° All dimensions are in mm unless specified		QTY	
30	120	±20'			SCALE	
120	315	±10'			NTS	
			04/06/15		04/06/15	
			04/06/15		04/06/15	
					ALTERATION	



PRECISION ENGINEERING ACCESSORIES  
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